

D-Box Seal Installation Instructions

Polylok / Zabel Wastewater Accessories



Tools Needed

- A sharp blade no wider than 1/2"
- Grease or lubricant for blade



- 3001 (4" d-box seal)
- 3001-SN (4" d-box seal and nut)
- 3001-6 (6" d-box seal and nut)



1
Lubricate your blade and cut following the angle of the circle impressions.



2
Slide the seal into place from inside of the D-Box and tighten nut from the outside.



3
Check to make sure you have completely tightened the nut and that the seal is not loose on the D-Box.



4
To open the seal tabs use a key or screwdriver to start the pull tab for the correct pipe size.
(TEAR OUT- DO NOT CUT OUT)



5
Once you have started the tear use your hands to pull off the rest of the seal tab.
(TEAR OUT- DO NOT CUT OUT)



6
You are now ready to insert the correct size pipe by pushing it through the flexible watertight D-Box seal.

12" D-Box Only:
Snap the stabilizing feet into the sockets at the base of the box.

Special Instructions for Installing 4" Corrugated Pipe Only:

1. Remove the 4" TEAR OUT on the seal. TEAR OUT DO NOT CUT OUT.
2. Carefully cut between raised ribs on back of seal in all 4 places.
3. Push corrugated pipe into seal.